

GENERATION OF HIGHLY SUPERHEATED STEAM BY PULSED DETONATION OF THE TERNARY GAS “PROPANE–OXYGEN–STEAM” MIXTURE

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Abstract: Systematic experiments are performed to determine the concentration limits of detonation of ternary gas “propane–oxygen–steam” mixtures at normal atmospheric pressure. The experiments are made using an innovative pulse-detonation steam superheater (PDSS) with multiple cyclic detonation of ternary mixtures at various values of fuel-to-oxygen equivalence ratios (from 0.3 to 1.7) and steam volume fractions (from 0 to 0.7). In addition to experiments, thermodynamic calculations are performed. It is shown that pulsed detonation of ternary “propane–oxygen–steam” mixtures allows obtaining highly superheated steam (HSS) with a temperature exceeding 2250 K at atmospheric pressure. At the exit of the PDSS, the detonation products of the stoichiometric ternary mixture can contain up to 80% HSS and up to 20% CO₂. It is proposed to use such a high-temperature medium for the deep processing of organic municipal and industrial wastes to produce a gas mixture of CO and H₂, which can be further used as energy gas for the production of heat and/or electricity and/or as a raw material for the production of methanol and synthetic motor fuels. Due to the periodic filling of the PDSS with a “cold” ternary gas mixture, the temperature of its walls and internal elements rises only slightly, so that conventional (non-heat-resistant) structural materials can be used for its manufacturing.

Keywords: strongly superheated steam; pulse-detonation steam superheater; cyclic operation process; gaseous detonation; concentration limits of detonation; processing of organic wastes

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