

# INFLUENCE OF MECHANICAL ACTIVATION ON IGNITION OF ARESTED REACTIVE MILLING Al/MoO<sub>3</sub> COMPOSITES

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**Abstract:** The factors affecting the ability of Arrested Reactive Milling (ARM) nanocomposites Al/MoO<sub>3</sub> to be ignited by the hot substrate were analyzed. For this purpose, the composites using Al with different particle sizes (micro or nano) and morphology (spherical or lamellar) were prepared. Also, the concentration of defects in MoO<sub>3</sub> [N] and the value of contact surface  $S_c$  between ingredients were controlled. There are two critical parameters:  $T_0$  — the temperature of the substrate, at which the ignition delay time ( $\tau$ ) < 1 s; and  $T_\infty$  — the temperature of the substrate, below which no ignition occurs. It was found that between  $T_\infty$  and  $T_0$ , the ignition delay time ( $\tau$ ) depends linearly on substrate temperature. It is shown that  $T_\infty$  and  $T_0$  decrease with the contact surface area and correlate with the concentration of paramagnetic centers in MoO<sub>3</sub>. The minimum values of  $T_0 = 355$  °C and  $T_\infty = 265$  °C were found for ARM composites, prepared from lamellar aluminum particles. In this case, low ignition temperatures can be attained due to the rapid spread of sites of reaction initiation because of the high thermal conductivity of the aluminum flakes.

**Keywords:** nanothermites; MICs; ball milling; mechanochemistry

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